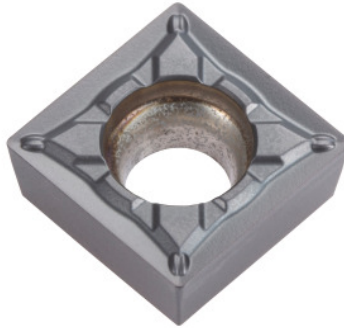


Garant

Indexable insert for turning SCMT 09T308, for finish machining, Grade: HB7140-2

**Order data**

Order number	260744 HB7140-2
GTIN	4067263315834
Item class	21G

Technical description

ISO code indexable insert	SCMT 09T308
Main application	M
Tool material	Carbide
Feed f	0.1 - 0.3 mm/rev.
Cutting conditions	heavily interrupted
Chip breaker	VS
Finishing/roughing assignment	Finishing
Number of changes/inserts	4
Corner radius	0.8 mm
Coating	coated
Cutting depth a_p	0.2 - 1.5 mm

Cutting speed v_c main application	70 - 230 m/min
Grade	HB7140-2
Type of product	Indexable insert for turning